

TABLE OF CONTENTS

Cover Sheet	
List of Figures	vi
List of Tables	vii
Acronyms And Abbreviations	viii
Units of Conversion	x
Summary	S-1
CHAPTER 1 INTRODUCTION AND BACKGROUND	1-1
1.1 Introduction	1-1
1.2 Background	1-1
1.3 The Proposed Kentucky Pioneer IGCC Demonstration Project	1-3
1.4 Relationship of the Environmental Impact Statement to Other <i>National Environmental Policy Act</i> Documents	1-5
1.5 Public Participation	1-6
1.5.1 Public Scoping Process	1-6
1.5.2 Summary of Issues/Concerns Raised During the Public Scoping Process	1-6
<u>1.5.3 Public Comment Process on the Draft Environmental Impact Statement</u>	<u>1-7</u>
1.6 Content of this Environmental Impact Statement	1-8
1.7 <u>Regulatory Issues</u>	<u>1-9</u>
1.7.1 <u>Vitrified Frit</u>	<u>1-9</u>
1.7.2 <u>Water Resources</u>	<u>1-9</u>
CHAPTER 2 PURPOSE AND NEED FOR AGENCY ACTION	2-1
2.1 Proposed Action	2-1
2.2 Purpose and Need for Agency Action	2-1
CHAPTER 3 KENTUCKY PIONEER IGCC DEMONSTRATION PROJECT DESCRIPTION AND ALTERNATIVES	3-1
3.1 Kentucky Pioneer IGCC Demonstration Project Facility	3-1
3.1.1 Kentucky Pioneer IGCC Demonstration Project Facility Description	3-12
3.1.2 Kentucky Pioneer IGCC Demonstration Project Process Description	3-15
<u>3.1.3 Project Risk</u>	<u>3-24</u>
3.2 Fuel Source	3-24
3.2.1 Coal	3-24
3.2.2 Refuse Derived Fuel Pellets	3-25
3.2.3 Synthesis Gas	3-26
3.3 Fuel Source Considered But Eliminated	3-26
3.3.1 Briquette Facility	3-27
3.4 Alternatives Analyzed	3-27
3.4.1 No Action Alternatives	3-28
3.4.2 Proposed Action	3-28
<u>3.5 Preferred Alternative</u>	<u>3-29</u>
3.6 Comparison of Alternatives	3-29
CHAPTER 4 AFFECTED ENVIRONMENT	4-1
4.1 Introduction	4-1
4.2 Land Use	4-2

4.3	Socioeconomics	4-3
4.3.1	Employment and Income	4-3
4.3.2	Population and Housing	4-5
4.3.3	Community Services	4-6
4.4	Cultural Resources	4-7
4.4.1	Cultural Resource Types	4-7
4.4.2	Cultural Resource Regulations	4-7
4.4.3	Cultural Resources of the Proposed Facility Location	4-8
4.5	Aesthetic and Scenic Resources	4-9
4.5.1	Visual Character of the Kentucky Pioneer IGCC Demonstration Project Facility Site	4-9
4.5.2	Scenic Areas	4-9
4.6	Geology	4-10
4.6.1	General Geology and Physiography	4-10
4.6.2	Soils	4-17
4.7	Air Resources	4-20
4.7.1	Climate and Meteorology	4-20
4.7.2	Ambient Air Quality	4-20
4.8	Water Resources and Water Quality	4-27
4.8.1	Surface Water	4-27
4.8.2	Groundwater	4-30
4.8.3	Floodplains	4-31
4.8.4	Wetlands	4-31
4.8.5	Water Use	4-31
4.9	Ecological Resources	4-32
4.9.1	Flora	4-32
4.9.2	Fauna	4-33
4.9.3	Threatened, Endangered, and Sensitive Species	4-32
4.10	Noise	4-35
4.10.1	Noise Terminology	4-35
4.10.2	Common Noise Descriptors	4-35
4.10.3	Working With Decibel Values	4-36
4.10.4	Guidelines for Interpreting Noise Levels	4-36
4.10.5	Existing Noise Conditions	4-37
4.11	Traffic and Transportation	4-38
4.11.1	Roadways	4-38
4.11.2	Railroads	4-38
4.12	Occupational and Public Health and Safety	4-40
4.12.1	Regulatory Considerations	4-40
4.12.2	Existing Hazard Conditions	4-40
4.13	Waste Management	4-41
CHAPTER 5	ENVIRONMENTAL IMPACTS	5-1
5.1	Introduction	5-1
5.2	Land Use	5-2
5.2.1	Methodology	5-2
5.2.2	Land Use Impacts from No Action Alternative 1	5-2
5.2.3	Land Use Impacts from No Action Alternative 2	5-2
5.2.4	Land Use Impacts from the Proposed Action	5-2
5.3	Socioeconomics	5-4
5.3.1	Methodology	5-4
5.3.2	Socioeconomic Impacts from No Action Alternative 1	5-5
5.3.3	Socioeconomic Impacts from No Action Alternative 2	5-5
5.3.4	Socioeconomic Impacts from the Proposed Action	5-6
5.4	Cultural Resources	5-9

5.4.1	Methodology	5-9
5.4.2	Cultural Resource Impacts from No Action Alternative 1	5-9
5.4.3	Cultural Resource Impacts from No Action Alternative 2	5-9
5.4.4	Cultural Resource Impacts from the Proposed Action	5-10
5.5	Aesthetic and Scenic Resources	5-11
5.5.1	Methodology	5-11
5.5.2	Aesthetic and Scenic Resource Impacts from No Action Alternative 1	5-11
5.5.3	Aesthetic and Scenic Resource Impacts from No Action Alternative 2	5-11
5.5.4	Aesthetic and Scenic Resource Impacts from the Proposed Action	5-12
5.6	Geology	5-13
5.6.1	Methodology	5-13
5.6.2	Geology Impacts from No Action Alternative 1	5-13
5.6.3	Geology Impacts from No Action Alternative 2	5-13
5.6.4	Geology Impacts from the Proposed Action	5-14
5.7	Air Resources	5-15
5.7.1	Methodology	5-15
5.7.2	Air Resource Impacts from No Action Alternative 1	5-16
5.7.3	Air Resource Impacts from No Action Alternative 2	5-16
5.7.4	Air Resource Impacts from the Proposed Action	5-16
5.8	Water Resources and Water Quality	5-24
5.8.1	Methodology	5-24
5.8.2	Water Resource Impacts from No Action Alternative 1	5-24
5.8.3	Water Resource Impacts from No Action Alternative 2	5-24
5.8.4	Water Resource Impacts from the Proposed Action	5-25
5.9	Ecological Resources	5-27
5.9.1	Methodology	5-27
5.9.2	Ecological Resource Impacts from No Action Alternative 1	5-27
5.9.3	Ecological Resource Impacts from No Action Alternative 2	5-27
5.9.4	Ecological Resource Impacts from the Proposed Action	5-27
5.10	Noise	5-30
5.10.1	Methodology	5-30
5.10.2	Noise Impacts from No Action Alternative 1	5-30
5.10.3	Noise Impacts from No Action Alternative 2	5-30
5.10.4	Noise Impacts from the Proposed Action	5-31
5.11	Traffic and Transportation	5-33
5.11.1	Methodology	5-33
5.11.2	Traffic and Transportation Impacts from No Action Alternative 1	5-34
5.11.3	Traffic and Transportation Impacts from No Action Alternative 2	5-34
5.11.4	Traffic and Transportation Impacts from the Proposed Action	5-34
5.12	Occupational and Public Health and Safety	5-37
5.12.1	Methodology	5-37
5.12.2	Occupational and Public Health and Safety Impacts from No Action Alternative 1	5-37
5.12.3	Occupational and Public Health and Safety Impacts from No Action Alternative 2	5-37
5.12.4	Occupational and Public Health and Safety Impacts from the Proposed Action	5-38
5.12.5	Electric and Magnetic Fields	5-39

Table of Contents

5.13	Waste Management	5-41
5.13.1	Methodology	5-41
5.13.2	Waste Management Impacts from No Action Alternative 1	5-41
5.13.3	Waste Management Impacts from No Action Alternative 2	5-41
5.13.4	Waste Management Impacts from the Proposed Action	5-42
5.14	Cumulative Impacts	5-44
5.14.1	Definition of Cumulative Impacts and Methods of Analysis	5-44
5.14.2	Summary of Potential Cumulative Impacts	5-45
5.15	Unavoidable Adverse Impacts	5-50
5.15.1	Cultural Resources	5-50
5.15.2	Aesthetic and Scenic Resources	5-50
5.15.3	Water Resources	5-50
5.15.4	Ecological Resources	5-50
5.15.5	Traffic and Transportation	5-51
5.16	Relationship Between Short-Term Use of the Environment and the Maintenance and Enhancement of Long-Term Productivity	5-52
5.17	Irreversible and Irretrievable Commitments of Resources	5-53
5.18	Mitigation	5-54
5.18.1	Cultural Resources	5-54
5.18.2	Aesthetic and Scenic Resources	5-54
5.18.3	Geology	5-54
5.18.4	Air Resources	5-54
5.18.5	Water Resources and Water Quality	5-55
5.18.6	Ecological Resources	5-55
5.18.7	Noise	5-55
5.18.8	Traffic and Transportation	5-55
5.19	Environmental Justice	5-56
5.19.1	Methodology	5-56
5.19.2	Environmental Justice Impacts from No Action Alternative 1	5-57
5.19.3	Environmental Justice Impacts from No Action Alternative 2	5-59
5.19.4	Environmental Justice Impacts from the Proposed Action	5-59
CHAPTER 6	STATUTES, REGULATIONS, CONSULTATIONS, AND OTHER REQUIREMENTS	6-1
6.1	Statutes and Regulations	6-1
6.1.1	Federal Environmental Statutes and Regulations	6-1
6.1.2	State and Local Environmental Statutes and Regulations	6-3
6.2	Consultations	6-5
CHAPTER 7	LIST OF PREPARERS AND REVIEWERS	7-1
CHAPTER 8	GLOSSARY	8-1
CHAPTER 9	INDEX	9-1
CHAPTER 10	REFERENCES	10-1
CHAPTER 11	DISTRIBUTION LIST	11-1

APPENDICES

A.	Consultation Letters	A-1
B.	<i>Notice of Intent to Prepare an Environmental Impact Statement for the Kentucky Pioneer Integrated Gasification Combined Cycle Demonstration Project, Trapp, KY and Notice of Floodplain Involvement</i>	B-1
C.	<i>Kentucky Pioneer IGCC Demonstration Project Environmental Impact Statement Contractor Disclosure Statements</i>	C-1
D.	<u>Comment Response Document</u>	<u>D-i</u>
	D.1 <u>Introduction</u>	<u>D-i</u>
	D.2 <u>Comment Analysis Response Process</u>	<u>D-ii</u>
	D.3 <u>Changes Made to the Draft Environmental Impact Statement as a Result of Public Comments</u>	<u>D-xii</u>
	D.4 <u>Comment Document and Responses</u>	<u>D-xii</u>
E.	<u>Universal Treatment Standards Frit Test Results</u>	<u>E-1</u>

LIST OF FIGURES

S-1	Concept Layout and Process Flow of the Kentucky Pioneer IGCC Demonstration Project Facility	S-6
3.1-1	Project Site Location within Kentucky	3-2
3.1-2	Kentucky Pioneer IGCC Demonstration Project Facility Location at J.K. Smith Site	3-3
3.1-3	Current Site Conditions at the Kentucky Pioneer IGCC Demonstration Project Site, Looking South on Existing Water Tank	3-4
3.1-4	Current Site Conditions at the Kentucky Pioneer IGCC Demonstration Project Site, from Existing Water Tank Looking North to the Rail Spur	3-5
3.1-5	Current Site Conditions at the Kentucky Pioneer IGCC Demonstration Project Site, from Existing Water Tank Looking East/Southeast	3-6
3.1-6	Current Site Conditions at the Kentucky Pioneer IGCC Demonstration Project Site, from Existing Water Tank Looking South/Southwest with Administrative Buildings in Background	3-7
3.1-7	Topographic Map of the Project Site	3-8
3.1-8	Generalized Rail Loop Layout for Kentucky Pioneer IGCC Demonstration Project Facility	3-9
3.1-9	Spencer Road Terminal and Sensitive Areas in Clark and Montgomery Counties ..	3-10
3.1-10	Typical East Kentucky Power Cooperative 138 kV Transmission Line	3-11
3.1.1-1	Concept Layout and Process Flow of the Kentucky Pioneer IGCC Demonstration Project Facility	3-14
3.1.1-2	Kentucky Pioneer IGCC Demonstration Project Facility Conceptual Layout	3-16
4.3-1	Location of Socioeconomic Region of Influence for Kentucky Pioneer IGCC Demonstration Project	4-4
4.6-1	Kentucky Physiographic Regions	4-11
4.6-2	Tectonic Features of Central Kentucky	4-12
4.6-3	Stratigraphic Column	4-13
4.6-4	Regional Seismic Events	4-16
4.6-5	General Soil Map of the Project Site Area	4-18
4.6-6	Prime Farmland	4-19
4.8-1	The Kentucky River Basin	4-28
4.8-2	Location of Surface Waterbodies and Flood Zones	4-29
5.19-1	Clark County Census Tracts, 1990	5-58

LIST OF TABLES

S-1	Comparison of Alternatives	S-17
3.1-1	<u>Metals Partitioning in a Typical Gasification System</u>	<u>3-20</u>
3.1-2	<u>Typical Trace Metal Concentrations in Gasifier Facility Process Water</u>	<u>3-21</u>
3.1-3	<u>Ultimate Analysis for the Frit Sample</u>	<u>3-21</u>
3.1-4	<u>Mineral Analysis for the Frit Sample</u>	<u>3-21</u>
3.1-5	<u>Trace Elements Found in the Frit Sample</u>	<u>3-22</u>
3.6-1	Comparison of Alternatives	3-30
4.3-1	Employment By Sector (Percent)	4-3
4.3-2	Region of Influence Unemployment Rates (Percent)	4-3
4.3-3	Historic and Projected Population	4-5
4.3-4	Region of Influence Housing Characteristics	4-5
4.6-1	The Modified Mercalli Intensity Scale of 1931, With Approximate Correlations to Richter Scale and Maximum Ground Acceleration	4-15
4.7-1	National Ambient Air Quality Standards	4-23
4.7-2	Additional State of Kentucky Air Quality Standards	4-24
4.9-1	Potentially Occurring Special Interest Species in Clark County	4-34
4.11-1	Traffic Levels for Main Roads Approaching and Located in Trapp, Kentucky	4-39
5.7-1	Emission Estimates for the Kentucky Pioneer IGCC Demonstration Project Facility	5-18
5.7-2	Hazardous Air Pollutant Emissions for the Kentucky Pioneer IGCC Demonstration Facility	5-20
5.7-3	Summary of Dispersion Modeling Results for the Kentucky Pioneer IGCC Demonstration Project Facility	5-22
5.7-4	Lifetime Cancer Risk at Point of Maximum Downwind Exposure	5-23
5.10-1	Noise from Passby Events 24-Hour L _{dn} (dBA)	5-32
5.12-1	<u>Lifetime Cancer Risk at Point of Maximum Downwind Exposure</u>	<u>5-39</u>
5.14-1	<u>Lifetime Cancer Risk for Maximum Hazardous Air Pollutant Concentrations from EKPC Units</u>	<u>5-49</u>
5.19-1	Comparison of Minority and Low Income Populations for Geographic Areas Associated with the Proposed Facility	5-57
D-1	<u>Meeting Attendance and Oral Comments</u>	<u>D-ii</u>
D-2	<u>Document and Comment Submission Overview</u>	<u>D-ii</u>
D-3	<u>Kentucky Pioneer IGCC Demonstration Project EIS Issue Codes</u>	<u>D-iii</u>
D-4	<u>Public Meeting Attendees</u>	<u>D-iv</u>
D-5	<u>Index of Attendees at Public Meetings that Presented Comments</u>	<u>D-vi</u>
D-6	<u>Index of Commentors</u>	<u>D-vii</u>
D-7	<u>Index of Commentors, Multiple Signatory Documents</u>	<u>D-x</u>
D-8	<u>Index of Issue Codes</u>	<u>D-xi</u>