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A

Material Inventory

APPENDIX A – MATERIAL INVENTORY

A.1 COLLECTION OF DATA

Data collection consisted of a review of Sandia National Laboratories/New Mexico (SNL/NM) material databases in conjunction with facility projections from selected facilities. The facility projections were aggregated using the SNL/NM Facility Information Manager Database to query each facility by material type. These projections are shown in the tables throughout the appendix. Table A.1–1 contains data sources reviewed in preparation for projections of material inventories under each alternative.

In addition to using the sources listed in the table, the accident analysis team conducted walk-throughs of the selected facilities to review material inventories for potential accident scenarios. Information provided by those data sources was assumed to be correct and complete unless differences in inventories were found during the walk-through. The facility manager resolved any inventory differences between the walk-throughs and databases. If the inventory surveyed during the walk-through was found to be more accurate, it was used for further analysis. For a complete list of chemicals used for accident analysis, see the Accident Analysis, Appendix F.

The data from the Material Inventory appendix were made available for use in the following resource areas:

- Accidents
- Human Health and Worker Safety
- Transportation

A.2 ACTIVITY MULTIPLIERS

The activities proposed under the alternatives would potentially impact the types and quantities of material used at SNL/NM. The activity scenarios from the *SNL/NM Facility Source Documents* (SNL/NM 1998a) are shown in Tables A.2–1, A.2–2, and A.2–3 and were used to project inventories for facilities based on activities at the facilities. The selected existing facilities represent the types of operations that would occur at SNL/NM over the next 10 years. These activities primarily relate to test shots, production levels, and, in some instances, man-hour estimates for these selected facilities. These activities have been converted to unitless numbers that have been normalized so that a site-wide aggregate multiplier for each alternative could be developed. In turn, these multipliers were used to develop projections for the waste management and transportation consequence analysis. Operations at new facilities were not considered for the multiplier because the start-up of these operations reaching their planned production levels would artificially inflate the multiplier and

Table A.1–1. Data Sources Used to Develop SNL/NM Material Inventories

MATERIAL TYPE	DATA SOURCES
<i>Special Nuclear Material</i>	SNL/NM Facility Information Manager Database, April 1998 SNL/NM Preliminary Draft Environmental Information Document, October 1, 1997
<i>Radioactive Material</i>	SNL/NM Facility Information Manager Database, April 1998 SNL/NM Preliminary Draft Environmental Information Document, October 1, 1997
<i>Source Material</i>	SNL/NM Facility Information Manager Database, April 1998 SNL/NM Preliminary Draft Environmental Information Document, October 1, 1997
<i>Spent Fuel</i>	SNL/NM Facility Information Manager Database, April 1998
<i>Chemical</i>	CheMaster Chemical Information System SNL/NM Preliminary Draft Environmental Information Document, October 1, 1997 Hazard Assessments Building Profiles
<i>Explosives</i>	SNL/NM Facility Information Manager Database, April 1998 Explosives Inventory System SNL/NM Preliminary Draft Environmental Information Document, October 1, 1997

Sources: SNL/NM 1997b, 1998a

Table A.2–1. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Tests and Shots

FACILITY NAME	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
				ACTIVITY LEVELS REPORTED IN SNL/NM SOURCE DOCUMENTS			
<i>Aerial Cable Facility</i>	Drop/pull-down	tests	21	32	38	100	2
<i>Aerial Cable Facility</i>	Aerial target	tests	6	6	6	30	0
<i>Centrifuge Complex</i>	Centrifuge	tests	32	46	46	120	2
<i>Centrifuge Complex^b</i>	Impact	tests	0	10	10	100	0
<i>Containment Technology Test Facility - West</i>	Survivability testing	tests	1	1	0	2	1
<i>Drop/Impact Complex</i>	Drop test	tests	18	20	20	50	0
<i>Drop/Impact Complex</i>	Water impact	tests	1	1	1	20	1
<i>Drop/Impact Complex</i>	Submersion	tests	1	1	1	5	0
<i>Drop/Impact Complex^b</i>	Underwater blast	tests	0	2	2	10	0
<i>Explosive Components Facility^c</i>	Neutron generator tests	tests	200	500	500	500	500
<i>Explosive Components Facility</i>	Explosive testing	tests	600	750	850	900	300
<i>Explosive Components Facility</i>	Battery tests	tests	50	60	60	100	10
<i>Explosives Applications Laboratory</i>	Explosive testing	tests	240	240	240	360	50
<i>Lurance Canyon Burn Site</i>	Certification testing	tests	12	12	12	55	1
<i>Lurance Canyon Burn Site</i>	Model validation	tests	56	56	56	100	0
<i>Lurance Canyon Burn Site</i>	User testing	tests	37	37	37	50	0

Table A.2–1. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Tests and Shots (continued)

FACILITY NAME	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
<i>Repetitive High Energy Pulsed Power Unit I</i>	Accelerator tests	tests	500	5,000	5,000	10,000	100
<i>Repetitive High Energy Pulsed Power Unit II</i>	Radiation production	tests	80	160	160	800	40
<i>Sandia Pulsed Reactor</i>	Irradiation tests	tests	100	100	100	200	30
<i>Sled Track Complex</i>	Rocket sled test	tests	10	10	15	80	2
<i>Sled Track Complex</i>	Explosive testing	tests	12	12	12	239	0
<i>Sled Track Complex</i>	Rocket launcher	tests	3	4	4	24	0
<i>Sled Track Complex</i>	Free-flight launch	tests	40	40	40	150	0
<i>Terminal Ballistics Complex</i>	Projectile impact testing	tests	50	80	100	350	10
<i>Terminal Ballistics Complex</i>	Propellant testing	tests	25	40	50	100	4
<i>Thunder Range</i>	Ground truthing tests	test series	1	5	8	10	1
<i>Advanced Pulsed Power Research Module</i>	Accelerator shots	shots	500	1,000	1,000	2,000	40
<i>High-Energy Radiation Megavolt Electron Source III</i>	Irradiation of components or materials	shots	262	500	500	1,450	40
<i>Sandia Accelerator & Beam Research Experiment</i>	Irradiation of components or materials	shots	187	225	225	400	0
<i>SATURN</i>	Irradiation of components or materials	shots	65	200	200	500	40

Table A.2–1. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Tests and Shots (continued)

FACILITY NAME	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
				<i>Short-Pulse High Intensity Nanosecond X-Radiator</i>	Irradiation of components or materials		
<i>Z-Machine</i>	Accelerator shots	shots	150	300	300	350	84
TOTAL^d		Tests and shots	4,445	11,950	12,093	25,155	1,458
MULTIPLIER FROM BASE YEAR		Multiplier	1.00	2.69	2.72	5.66	0.33
MULTIPLIERS CONTAINED IN SNL/NM SOURCE DOCUMENTS							
<i>Aerial Cable Facility</i>	Drop/pull-down	multiplier	1.00	1.52	1.81	4.76	0.10
<i>Aerial Cable Facility</i>	Aerial target	multiplier	1.00	1.00	1.00	5.00	0.00
<i>Centrifuge Complex</i>	Centrifuge	multiplier	1.00	1.44	1.44	3.75	0.06
<i>Centrifuge Complex^b</i>	Impact	multiplier	0.00	1.00	1.00	10.00	0.00
<i>Containment Technology Test Facility - West</i>	Survivability testing	multiplier	1.00	1.00	0.00	2.00	1.00
<i>Drop/Impact Complex</i>	Drop test	multiplier	1.00	1.11	1.11	2.78	0.00
<i>Drop/Impact Complex</i>	Water impact	multiplier	1.00	1.00	1.00	20.00	1.00
<i>Drop/Impact Complex</i>	Submersion	multiplier	1.00	1.00	1.00	5.00	0.00
<i>Drop/Impact Complex^b</i>	Underwater blast	multiplier	0.00	1.00	1.00	5.00	0.00
<i>Explosive Components Facility^c</i>	Neutron generator tests	multiplier	1.00	2.50	2.50	2.50	2.50
<i>Explosive Components Facility</i>	Explosive testing	multiplier	1.00	1.25	1.42	1.50	0.50
<i>Explosive Components Facility</i>	Battery tests	multiplier	1.00	1.20	1.20	2.00	0.20

Table A.2–1. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Tests and Shots (continued)

FACILITY NAME	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
<i>Explosives Application Laboratory</i>	Explosive testing	multiplier	1.00	1.00	1.00	1.50	0.21
<i>Lurance Canyon Burn Site</i>	Certification testing	multiplier	1.00	1.00	1.00	4.58	0.08
<i>Lurance Canyon Burn Site</i>	Model validation	multiplier	1.00	1.00	1.00	1.79	0.00
<i>Lurance Canyon Burn Site</i>	User testing	multiplier	1.00	1.00	1.00	1.35	0.00
<i>Repetitive High Energy Pulsed Power Unit I</i>	Accelerator tests	multiplier	1.00	10.00	10.00	20.00	0.20
<i>Repetitive High Energy Pulsed Power Unit II</i>	Radiation production	multiplier	1.00	2.00	2.00	10.00	0.50
<i>Sandia Pulsed Reactor</i>	Irradiation tests	multiplier	1.00	1.00	1.00	2.00	0.30
<i>Sled Track Complex</i>	Rocket sled test	multiplier	1.00	1.00	1.50	8.00	0.20
<i>Sled Track Complex</i>	Explosive testing	multiplier	1.00	1.00	1.00	19.92	0.00
<i>Sled Track Complex</i>	Rocket launcher	multiplier	1.00	1.33	1.33	8.00	0.00
<i>Sled Track Complex</i>	Free-flight launch	multiplier	1.00	1.00	1.00	3.75	0.00
<i>Terminal Ballistics Complex</i>	Projectile impact testing	multiplier	1.00	1.60	2.00	7.00	0.20
<i>Terminal Ballistics Complex</i>	Propellant testing	multiplier	1.00	1.60	2.00	4.00	0.16
<i>Thunder Range</i>	Ground truthing tests	multiplier	1.00	5.00	8.00	10.00	1.00
<i>Advanced Pulsed Power Research Module</i>	Accelerator shots	multiplier	1.00	2.00	2.00	4.00	0.08
<i>High-Energy Radiation Megavolt Electron Source III</i>	Irradiation of components or materials	multiplier	1.00	1.91	1.91	5.53	0.15

Table A.2–1. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Tests and Shots (concluded)

FACILITY NAME	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
				<i>Sandia Accelerator & Beam Research Experiment</i>	Irradiation of components or materials	multiplier	1.00
<i>SATURN</i>	Irradiation of components or materials	multiplier	1.00	3.08	3.08	7.69	0.62
<i>Short-Pulse High Intensity Nanosecond X-Radiator</i>	Irradiation of components or materials	multiplier	1.00	2.11	2.11	5.06	0.17
<i>Z-Machine</i>	Accelerator shots	multiplier	1.00	2.00	2.00	2.33	0.56
TOTAL^d			30.00	56.85	60.61	192.94	9.79
AVERAGE^d			0.94	1.78	1.89	6.03	0.31

Sources: SNL/NM 1997b, 1998a

^a The base year varies depending on information provided in the *Facilities and Safety Information Document* (FSID) (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

^b Because of the lead time required to set up operations for these facilities, the base year was assumed to be 2003 for calculations, in accordance with information in the FSID.

^c Indicates a change from the original source documents rollup based on additional information provided by SNL/NM

^d Numbers are rounded and may differ slightly from calculated values.

Table A.2–2. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Other Operations

FACILITY NAME	ACTIVITY CATEGORIES	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
					5-YEAR	10-YEAR		
ACTIVITY LEVELS REPORTED IN SNL/NM SOURCE DOCUMENTS								
Microelectronics Development Laboratory	Development or production of devices, processes, and systems	Microelectronic devices and systems	wafers	4,000	5,000	7,000	7,500 ^b	2,666
Aerial Cable Facility^f	Test activities	Scoring system tests	series	0	1	1	2	0
Advanced Manufacturing Processes Laboratory	Development or production of devices, processes, and systems	Materials, ceramics/glass, electronics, processes, and systems	operational hours	248,000	310,000	310,000	347,000	248,000
Neutron Generator Facility	Development or production of devices, processes, and systems	Neutron generators	neutron generators	600	2,000	2,000	2,000	2,000
Gamma Irradiation Facility^d	Test activities	Tests	hours	1,000	0	0	8,000	0
New Gamma Irradiation Facility^d	Test activities	Tests	hours	0	13,000	13,000	24,000	0

Table A.2–2. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Other Operations (continued)

FACILITY NAME	ACTIVITY CATEGORIES	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
					5-YEAR	10-YEAR		
<i>Thunder Range</i>	Other	Equipment disassembly and evaluation	days/year	60	82	82	144	42
<i>Explosive Components Facility</i>	Test activities	Chemical analysis	analyses	900	950	1,000	1,250	500
<i>Integrated Materials Research Laboratory</i>	Other	Research and development of materials	operational hours	395,454	395,454	395,454	395,454	363,817
MULTIPLIERS CONTAINED IN SNL/NM SOURCE DOCUMENTS								
<i>Microelectronics Development Laboratory</i>	Development or production of devices, processes, and systems	Microelectronic devices and systems	multiplier	1.00	1.25	1.75	1.88 ^b	0.67
<i>Aerial Cable Facility^c</i>	Test activities	Scoring system tests	multiplier	0.00	1.00	1.00	2.00	0.00
<i>Advanced Manufacturing Processes Laboratory</i>	Development or production of devices, processes, and systems	Materials, ceramics/glass, electronics, processes, and systems	multiplier	1.00	1.25	1.25	1.40	1.00

Table A.2–2. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for Other Operations (concluded)

FACILITY NAME	ACTIVITY CATEGORIES	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
					5-YEAR	10-YEAR		
Neutron Generator Facility	Development or production of devices, processes, and systems	Neutron generators	multiplier	1.00	3.33	3.33	3.33	3.33
Gamma Irradiation Facility^c	Test activities	Tests	multiplier	1.00	0.00	0.00	8.00	0.00
New Gamma Irradiation Facility^d	Test activities	Tests	multiplier	0.00	1.00	1.00	1.85	0.00
Thunder Range	Other	Equipment disassembly and evaluation	multiplier	1.00	1.37	1.37	2.40	0.70
Explosive Components Facility	Test activities	Chemical analysis	multiplier	1.00	1.06	1.11	1.39	0.56
Integrated Materials Research Laboratory	Other	Research and development of materials	multiplier	1.00	1.00	1.00	1.00	0.92
TOTAL^e			multiplier	7.00	11.26	11.81	23.24	7.18
AVERAGE^e			multiplier	0.78	1.25	1.31	2.58	0.80

Sources: SNL/NM 1997b, 1998a

^a The base year varies depending on information provided in the *Facilities and Safety Information Document* (FSID) (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

^b If implemented, the Microsystems and Engineering Sciences Applications (MESA) Complex configuration under the Expanded Operations Alternative would not change the number of wafers produced. Whether MESA is implemented or not, SNL/NM's maximum production capacity is 7,500 wafers per year with three shifts. Therefore, no changes in activity multipliers would occur.

^c The operation at this facility is considered to be a constant operation that has a low activity level; however, for calculations, the base year is 2003.

^d The operations at this facility are considered to be a continuation of the current Gamma Irradiation Facility operations; however, for calculations, the base year is 2003.

^e Numbers are rounded and may differ slightly from calculated values.

Table A.2–3. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for New Operations

FACILITY NAME	ACTIVITY CATEGORIES	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED	REDUCED
					5-YEAR	10-YEAR	OPERATIONS ALTERNATIVE	OPERATIONS ALTERNATIVE
ACTIVITY LEVELS REPORTED IN SNL/NM SOURCE DOCUMENTS								
Annular Core Research Reactor (medical isotopes production configuration)	Test activities	Irradiation of production targets	targets	8	375	375	1,300	40
Annular Core Research Reactor (DP configuration)^b	Test activities	Irradiation tests	tests	0	0	1	3	0
Hot Cell Facility	Development or production of devices, processes, and systems	Processing of production targets	targets	8	375	375	1,300	40
TESLA^c	Test activities	Accelerator shots	shots	40	1,000	1,000	1,300	40
Radiographic Integrated Test Stand^f	Test activities	Accelerator shots	shots per year	0	400	600	800	100
TOTAL^d			activities	56	2,150	2,351	4,703	220
NORMALIZED TO THE BASE YEAR								
Annular Core Research Reactor (medical isotopes production configuration)	Test activities	Irradiation of production targets	multiplier	1.00	46.88	46.88	162.50	5.00
Annular Core Research Reactor (DP configuration)^e	Test activities	Irradiation tests	multiplier	0.00	0.00	1.00	3.00	0.00
Hot Cell Facility	Development or production of devices, processes, and systems	Processing of production targets	multiplier	1.00	46.88	46.88	162.50	5.00

Table A.2–3. Activity Multipliers by SNL/NM Facility, Activity, and Alternative for New Operations (concluded)

FACILITY NAME	ACTIVITY CATEGORIES	ACTIVITY TYPES	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
					5-YEAR	10-YEAR		
TESLA	Test activities	Accelerator shots	multiplier	1.00	25.00	25.00	32.50	1.00
Radiographic Integrated Test Stand	Test activities	Accelerator shots	multiplier	0.00	1.00	1.50	2.00	0.25
TOTAL^d			multiplier	3.00	119.75	121.25	362.50	11.25
AVERAGE^d			multiplier	0.60	23.95	24.25	72.50	2.25
NORMALIZED TO THE 5- OR 10-YEAR, NO ACTION ALTERNATIVE								
Annular Core Research Reactor (medical isotopes production configuration)	Test activities	Irradiation of production targets	multiplier	0.02	1.00	1.00	3.47	0.11
Annular Core Research Reactor (DP configuration)	Test activities	Irradiation tests	multiplier	0.00	0.00	1.00	3.00	0.00
Hot Cell Facility	Development or production of devices, processes, and systems	Processing of production targets	multiplier	0.02	1.00	1.00	3.47	0.11
TESLA^c	Test activities	Accelerator shots	multiplier	0.04	1.00	1.00	1.30	0.04
Radiographic Integrated Test Stand	Test activities	Accelerator shots	multiplier	0.00	1.00	1.50	2.00	0.25
TOTAL^d			multiplier	0.08	4.00	5.50	13.23	0.50
AVERAGE^d			multiplier	0.02	0.80	1.10	2.65	0.10

Sources: SNL/NM 1997b, 1998a

TESLA: Tera-Electron Volt Semiconducting Linear Accelerator

^a The base year varies depending on information provided in the *Facilities and Safety Information Document (FSID)* (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

^b Because of the lead time required to set up operations for these facilities, the base year was assumed to be 2003 for calculations, in accordance with information in the FSID.

^c Indicates a change from the original source documents rollup based on additional provided information from SNL/NM

^d Numbers are rounded and may differ slightly from calculated values.

Table A.2–4. Summary of Activity Multipliers

ACTIVITY	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE	
		5-YEAR	10-YEAR			
<i>Tests & Shots</i>	Unit Total	30	56.85	60.61	192.94	9.79
	Average	0.94	1.78	1.89	6.03	0.31
<i>Nontest or Shot Activities</i>	Unit Total	7.00	11.26	11.81	23.24	7.18
	Average	0.78	1.25	1.31	2.58	0.80
<i>Multiplier to Use (No New Operations)</i>		0.902	1.661	1.766	5.273	0.414
<i>Normalized to Base Year for Multiplication</i>		1.00	1.841	1.957	5.843	0.458
<i>New Operations (Using 1998 as a Base year)</i>	TOTAL (Unitless)	3.00	119.75	121.25	362.50	11.25
	Average	0.60	23.95	24.25	72.50	2.25
	Count	5	5	5	5	5

Sources: SNL/NM 1997b, 1998a

^aThe base year varies depending on information provided in the *Facilities and Safety Information Document (FSID)* (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

not truly reflect the anticipated activity levels. Table A.2–4 summarizes the multipliers used to reflect activity levels.

If implemented, the Microsystems and Engineering Sciences Applications (MESA) Complex configuration under the Expanded Operations Alternative would not change the activity projections. Whether MESA Complex configuration is implemented or not, SNL/NM's maximum production capacity is 7,500 wafers per year with three shifts. Therefore, no changes in activity multipliers would occur.

A.3 MATERIAL INVENTORY PROJECTIONS

The following material inventory projections are divided into two sections for each type of material at SNL/NM. These sections, existing operations and new operations, comprise all of the selected representative facilities at SNL/NM. There is also the potential for special programs that could arise in the future and that would be categorized separately from new and existing operations.

The material inventory projections for existing operations are limited to those facilities that maintain material under existing operations and are required to maintain current production at SNL/NM.

New operations are defined as programmatically planned projects with defined implementation schedules that will take place beyond the base year. These projects are currently under development, but will reach their intended operational capacity within the next 10 years under each alternative. Material levels projected for these facilities were omitted from the existing operations assessments and are outlined separately. The following existing facilities are included in the new operations section for each material category: Tera-Electron Volt Energy Superconducting Linear Accelerator (TESLA), Radiographic Integrated Test Stand (RITS), Hot Cell Facility (HCF), and Annular Core Research Reactor (ACRR) (medical isotope production configuration).

A.3.1 Nuclear Material

A.3.1.1 Existing Operations

Nuclear material inventories at SNL/NM are presented in Table A.3–1. The table shows inventories for existing operations under each alternative.

No Action Alternative

An increase at the Integrated Materials Research Laboratory (IMRL) would be due to the addition of a

Table A.3–1. Nuclear Materials Inventories Under Each Alternative

FACILITY NAMES	MATERIALS	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
EXISTING OPERATIONS							
<i>Annular Core Research Reactor (DP configuration)</i>	Enriched Uranium	kg	12	37	37	85	12
<i>Annular Core Research Reactor (DP configuration)</i>	Plutonium-239	g	148	148	148	8,800	148
<i>Hot Cell Facility</i>	Enriched Uranium	g	25	25	25	125	25
NEW OPERATIONS							
<i>Annular Core Research Reactor (medical isotopes production mode)</i>	Enriched Uranium	kg	25.8	56.7	56.7	56.7	18.3
<i>Explosive Components Facility</i>	Tritium	Ci	49	49	49	49	49
<i>Gamma Irradiation Facility</i>	Depleted Uranium	kg	13,600	13,600	13,600	13,600	13,600
<i>Integrated Materials Research Laboratory</i>	Depleted Uranium	mCi	0.93	1	1	1	0
<i>Neutron Generator Facility</i>	Tritium	Ci	682	682	682	836	511
<i>Repetitive High Energy Pulsed Power Unit I</i>	Depleted Uranium	μg	0	10	10	100	0
<i>Sandia Pulsed Reactor</i>	Enriched Uranium	kg	550	900	550	1,000	550
<i>Sandia Pulsed Reactor</i>	Plutonium-239	g	53	10,000	10,000	10,000	53
<i>Thunder Range</i>	Americium-241	Ci	≤0.52	≤0.52	≤0.52	0.52	0

Table A.3–1. Nuclear Materials Inventories Under Each Alternative (concluded)

FACILITY NAMES	MATERIALS	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
Thunder Range	Americium-243	Ci	≤0.52	≤0.52	≤0.52	0.52	0
Thunder Range	Normal Uranium	Ci	≤4.2	≤4.2	≤4.2	4.2	0
Thunder Range	Plutonium-238	Ci	≤0.62	≤0.62	≤0.62	0.62	0
Thunder Range	Plutonium-239	Ci	≤0.52	≤0.52	≤0.52	0.52	0
Z-Machine	Depleted Uranium	mg	0	200	200	200	0
Z-Machine	Deuterium ^b	L	0	1,000	1,000	5,000	0
Z-Machine	Plutonium-239	mg	0	200	200	200	0
Z-Machine	Tritium	Ci	0	1,000	1,000	50,000	0

Sources: SNL/NM 1997b, 1998m

µg: microgram

Ci: curies

DP: Defense Programs

g: gram

kg: kilogram

L: liter

mCi: millicurie

mg: milligram

^a The base year varies depending on information provided in the *Facilities and Safety Information Document (FSID)* (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

^b Deuterium is not radioactive; however, it is considered an accountable nuclear material.

small calibration source that would not require any additional storage capacity. Increases at the Sandia Pulsed Reactor (SPR) facility would be due to increased test activities, but the inventory levels would continue to be within the facility storage capacity. Furthermore, due to recent major reductions in overall nuclear material stored onsite, excess storage capacity currently exists to accommodate any increases under this alternative. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed. The Z-Machine and Repetitive High Energy Pulsed Power Unit (RHEPP) I show increases from the base year to year 5 under the No Action Alternative. However, these facilities would increase to normal production capacity by 2003, which would then become the base year and, therefore, not a reflected increase.

Expanded Operations Alternative

Under the Expanded Operations Alternative, the nuclear material inventory would generally remain consistent with current facility levels, with the exception of four facilities: SPR, Neutron Generator Facility (NGF), RHEPP I, and the Z-Machine (formerly the Particle Beam Fusion Accelerator [PBFA] II). The increases at the SPR facility would be due to increased test activities, but the inventory levels would continue to be within the facility storage capacity. Furthermore, due to recent major reductions in overall nuclear material stored onsite, excess storage capacity currently exists to accommodate any increases under this alternative. Therefore, no additional storage and handling capacity or regulatory requirements would be needed. However, the Z-Machine would have to be upgraded to Hazard Classification 3, which would require additional safety documentation.

Reduced Operations Alternative

Under the Reduced Operations Alternative, the nuclear material inventory at existing facilities would decrease or remain consistent with current facility levels. Furthermore, due to recent major reductions in overall nuclear material stored onsite, excess storage capacity currently exists to accommodate any material needs under this alternative. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

A.3.1.2 New Operations

No Action Alternative

Operating levels at the ACRR would increase to full production capacity. These increases were anticipated during the facility design and would, therefore, not be considered to be increases over the normal design inventory. Furthermore, the U. S. Department of Energy (DOE) issued a record of decision (ROD) for the *Medical Isotopes Production Project* (MIPP) (DOE 1996b), published in the September 17, 1996, *Federal Register* (61 FR 48921-48929), in which material inventories associated with this program were reviewed. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

Expanded Operations Alternative

Under the Expanded Operations Alternative, the nuclear material inventory at two new facilities, the ACRR and the HCF, would increase as the facilities become operational. The projected inventory increases are identified in Table A.3–1. Currently, operating levels at the ACRR are increasing to full production capacity. These increases were anticipated during the facility design and would, therefore, not be considered to be increases under this alternative. Furthermore, the DOE issued a ROD for the MIPP, published in the September 17, 1996, *Federal Register* (61 FR 48921-48929), in which material inventories associated with this program were reviewed. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

Reduced Operations Alternative

Operating levels at new facilities would increase to minimum production capacity. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

A.3.2 Radioactive Material

A.3.2.1 Existing Operations

Radioactive material inventories at SNL/NM are presented in Table A.3–2. The table shows inventories by existing operations for each alternative.

SNL/NM has significantly reduced radioactive and chemical inventories. Since 1995, SNL/NM has reduced source nuclear material holdings by 22.4 metric tons,

Table A.3–2. Radioactive Material Inventories Under Each Alternative

FACILITY NAMES	MATERIAL	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
EXISTING OPERATIONS							
Integrated Materials Research Laboratory	Carbon-14	μCi	220	220	220	220	220
Z-Machine	Activated hardware	kg	50,000	10,000	10,000	10,000	2,000
NEW OPERATIONS							
Annular Core Research Reactor (DP configuration)	Cobalt-60	Ci	33.6	19	10	33.6	33.6
Hot Cell Facility	Mixed fission products	Ci	3,000	10,800	10,800	54,100	10,800
Radiographic Integrated Test Stand	Activated hardware	kg	500	500	500	500	500

Sources: SNL/NM 1997b, 1998m

μCi: microcuries

Ci: Curies

DP: Defense Program

kg: kilograms

^a The base year varies depending on information provided in the *Facilities and Safety Information Document (FSID)* (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

nearly 39 percent of the former inventory. Surplus source nuclear material holdings were reduced by 79 percent. Further, SNL/NM has reduced its inventory of surplus other nuclear material by 40 percent. Planning for these reductions began in 1993 with an extensive inventory assessment. Disposition options were identified, including returning materials to vendors, better inventory and purchasing controls, and disposal of unneeded materials at the Nevada Test Site. SNL/NM has plans for additional inventory reduction activities through 2002. A detailed discussion is provided in Chapter 11 of Volume II of the Environmental Information Document (SNL/NM 1998f). That chapter also includes material storage facility information.

No Action Alternative

Under the No Action Alternative, the overall radioactive material inventory at all existing and new facilities would remain consistent with current levels or decrease, except for the new operation at the HCF, which would increase to full operational capacity. Furthermore, due to recent major reductions in the total quantities of radioactive

material stored onsite, excess storage capacity currently exists to accommodate any increases. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

Expanded Operations Alternative

Under the Expanded Operations Alternative, the overall radioactive material inventory at all existing and new facilities would remain consistent with current levels, except for the new operation at the HCF, which would increase to full operational capacity. Furthermore, due to recent major reductions in the total quantities of radioactive material stored onsite, excess storage capacity currently exists to accommodate any increases. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

Reduced Operations Alternative

Under the Reduced Operations Alternative, the site-wide radioactive material inventory would decrease or remain

at current levels except for the new operation at the HCF, which would increase to full operational capacity. Furthermore, due to recent major reductions in overall radioactive material stored onsite, excess storage capacity currently exists to accommodate any increases under this alternative. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

A.3.2.2 New Operations

No Action Alternative

As the new facilities increase operations to full production capacity, the radioactive material inventory levels would increase. However, these increases were anticipated during the design phase of the facilities, and there will be sufficient capacity to accommodate them. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

Expanded Operations Alternative

As the new facilities increase operations to full production capacity, the radioactive material inventory levels would increase. However, these increases were anticipated during the design phase of the facilities, and there will be sufficient capacity to accommodate them. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

Reduced Operations Alternative

Operating levels at new facilities would decrease to minimum production capacity. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

A.3.3 Source Material

Radioactive sealed source material inventories are presented in Table A.3–3. The table shows inventories by existing and new operations for each alternative.

A.3.3.1 Existing Operations

No Action Alternative

Under the No Action Alternative, the source material inventory would generally remain consistent with current levels, with the exception of the SPR. The source material inventory at this facility would potentially increase, as indicated in Table A.3–3.

The increases at the SPR facility would be due to increased test activities, but these levels would continue to fall within the facility storage capacity. Furthermore, due to recent major reductions in overall source material stored onsite, excess storage capacity currently exists to accommodate increases under this alternative. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

Expanded Operations Alternative

Under the Expanded Operations Alternative, the source material inventory at existing facilities would generally remain consistent with current levels, with the exception of two facilities, the SPR and Gamma Irradiation Facility (GIF). The source material inventory at these facilities would potentially increase as indicated in Table A.3–3. These increases would be due to increased test activities, but these levels would not exceed the facility storage capacity. Furthermore, due to recent major reductions in overall source material stored onsite, excess storage capacity currently exists to accommodate any increases under this alternative. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

Reduced Operations Alternative

Under the Reduced Operations Alternative, the source material inventory at existing facilities would decrease or remain consistent with current levels. Furthermore, due to recent major reductions in overall nuclear material stored onsite, excess storage capacity currently exists to accommodate any increases under this alternative. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

A.3.3.2 New Operations

No Action Alternative

As the new facilities increase operations to full production capacity, the source material inventory levels would increase. However, these increases were anticipated during the design phase of the facilities, and there will be sufficient capacity to accommodate them. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

Table A.3–3. Source Material Inventory Under Each Alternative

FACILITY NAMES	MATERIALS	UNITS	BASE YEAR ^a	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
<i>Annular Core Research Reactor (DP configuration)</i>	Enriched Uranium	kg	12	37	37	85	12
<i>Annular Core Research Reactor (DP configuration)</i>	Plutonium-239	g	148	148	148	8,800	148
<i>Annular Core Research Reactor (medical isotopes production configuration)</i>	Enriched Uranium	kg	25.8	56.7	56.7	56.7	18.3
<i>Explosive Components Facility</i>	Tritium	Ci	49	49	49	49	49
<i>Gamma Irradiation Facility</i>	Depleted Uranium	kg	13,600	13,600	13,600	13,600	13,600
<i>Hot Cell Facility</i>	Enriched Uranium	g	25	25	25	125	25
<i>Integrated Materials Research Laboratory</i>	Depleted Uranium	mCi	0.93	1	1	1	0
<i>Neutron Generator Facility</i>	Tritium	Ci	682	682	682	836	511
<i>Repetitive High Energy Pulsed Power Unit I</i>	Depleted Uranium	µg	0	10	10	100	0
<i>Sandia Pulsed Reactor</i>	Enriched Uranium	kg	550	900	550	1,000	550
<i>Sandia Pulsed Reactor</i>	Plutonium-239	g	53	10,000	10,000	10,000	53
<i>Z-Machine</i>	Depleted Uranium	mg	0	200	200	200	0
<i>Z-Machine</i>	Deuterium	L	0	1,000	1,000	5,000	0
<i>Z-Machine</i>	Plutonium-239	mg	0	200	200	200	0
<i>Z-Machine</i>	Tritium	Ci	0	1,000	1,000	50,000	0

Sources: SNL/NM 1997b, 1998a

µg: micrograms

Ci: Curies

DP: Defense Program

g: grams

kg: kilograms

L: liters

mCi: millicuries

mg: milligrams

^aThe base year varies depending on information provided in the *Facilities and Safety Information Document (FSID)* (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

Expanded Operations Alternative

As the new facilities increase operations to full production capacity, the source material inventory levels would increase. However, these increases were anticipated during the design phase of the facilities, and there will be sufficient capacity to accommodate them. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be needed.

Reduced Operations Alternative

Operating levels at new facilities would decrease to minimum production capacity. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

A.3.4 Spent Fuel

A.3.4.1 New Operations

The only projected source of spent fuel identified by SNL/NM under the each alternative is the ACR, a new operation associated with the MIPP. The MIPP operations were analyzed in detail in the MIPP Environmental Impact Statement (DOE 1996b). Furthermore, the DOE issued a ROD for the MIPP published in the September 17, 1996, *Federal Register* (61 FR 48921–48929), in which spent fuel associated with this program was reviewed. Therefore, no additional MIPP consequence analysis has been conducted in this Site-Wide Environmental Impact Statement. Table A.3–4 presents the spent fuel inventory for each alternative.

A.3.5 Chemicals

In 1997, SNL/NM received more than 25,000 chemical containers in approximately 2,750 shipments. The majority of these receipts were small quantity purchases made through the just-in-time (JIT) vendors. The

remainder of the receipts were large quantity purchases received as bulk loads, including compressed hydrogen tube trailers and acids received from tanker trucks. The top 20 Chemical Information System vendors who provided chemicals to SNL/NM in 1997 accounted for 67 percent of the JIT shipments and 86 percent of the number of containers shipped (Table A.3–5).

For a representative inventory of chemicals used at SNL/NM, see the Accident Analysis, Appendix F.

A.3.5.1 No Action Alternative

The baseline site-wide chemical inventory contains 1,725 different chemical products for a total of 25,000 individual units. Applying the chemical multiplier derived under the No Action Alternative, approximately 2.0 (1.84 in 2003 and 1.96 in 2008), the site-wide chemical inventory would increase to 50,000 units. Thus, the 2008 site-wide chemical inventory would equal 200 percent of the current inventory level, for a site-wide increase of 100 percent overall. This assumes the maximum anticipated operable level for each selected facility. However, the SNL/NM JIT chemical procurement procedures could accommodate the increased demand by increasing the volume of material shipped on the JIT shipments without increasing the number of JIT shipments or the amount of the material present onsite at any one time. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

A.3.5.2 Expanded Operations Alternative

The baseline site-wide chemical inventory contains 1,725 different chemical products for a total of 25,000 individual units. Applying the chemical multiplier derived under the Expanded Operations Alternative, approximately 6.0, the site-wide chemical inventory would increase to 150,000 units. Thus, the site-wide chemical

Table A.3–4. Spent Fuel Inventory Under Each Alternative

FACILITY NAME	MATERIAL	UNIT	BASE YEAR (1996)	NO-ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
				5-YEAR	10-YEAR		
<i>Annular Core Research Reactor (medical isotopes production configuration)</i>	Spent fuel from fuel elements	kg	0	0	189	399	42

Source: SNL/NM 1998a
kg: kilograms

Table A.3–5. Top 20 Chemical Inventory System Chemical Vendors by Annual Shipments in 1997

VENDOR	ANNUAL SHIPMENTS	VENDOR	ANNUAL SHIPMENTS
1. Fisher Scientific	226	11. J T Baker Chemical Co.	32
2. Tri-Gas, Inc.	222	12. Johnson Matthey Aesar	31
3. Aldrich Chemical Co.	176	13. W A Hammond Drierite	25
4. Matheson Gas Products	118	14. Dow-Corning Corp.	24
5. Arcos Organics/Janssen	89	15. Hoecsht Celanese Corp.	24
6. Chemtronics, Inc.	81	16. 3M Co.	23
7. Ashland Chemical Co.	80	17. SPEX Industries, Inc.	23
8. Sigma Chemical Co.	51	18. Air Products & Chemicals, Inc.	20
9. Nalco Chemical Co.	39	19. Gelest, Inc.	19
10. Shipley Co, Inc.	39	20. Transene Co, Inc.	18

Source: FWENC 1998a

inventory would equal 500 percent of the current inventory level, for a site-wide increase of 400 percent overall. This assumes the maximum anticipated operable level for each selected facility. However, the SNL/NM JIT chemical procurement procedures could accommodate the increased demand by increasing the volume of material shipped on the JIT shipments without increasing the number of JIT shipments or the amount of the material present onsite at any one time. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

A.3.5.3 Reduced Operations Alternative

The baseline site-wide chemical inventory contains 1,725 different chemical products for a total of 25,000 individual units. Applying the chemical multiplier derived under the Reduced Operations Alternative, approximately 0.5, the site-wide chemical inventory would decrease to 12,500 units. Thus, the 2008 site-wide chemical inventory would only equal 50 percent of the current inventory level, for a site-wide decrease of 50 percent overall. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

A.3.6 Explosives

Table A.3–6 shows explosive material inventories at SNL/NM by alternative.

A.3.6.1 Existing Operations

No Action Alternative

Under the No Action Alternative, the explosives inventory levels maintained at existing facilities would potentially increase at the Explosive Components Facility (ECF), Terminal Ballistics Complex, Thermal Treatment Facility (TTF), Z-Machine (formerly known as the PBFA II), and the GIF, as indicated in the Table A.3–6. These small increases would generally be accommodated by the existing storage capacities at the affected facilities. In the event the increases exceed existing storage capacity for a particular facility, the excess material would be relocated through the explosives inventory system to another facility. Furthermore, during SNL/NM's Propellant, Explosive, and Pyrotechnics Reapplication Project, completed in fiscal year (FY) 1995, SNL/NM substantially reduced its current overall explosives inventory. Therefore, the current site-wide explosives storage and handling capacities would be considered adequate to accommodate any increases under this alternative, and no additional regulatory requirements or security requirements would be necessary.

Expanded Operations Alternative

Under the Expanded Operations Alternative, the explosives inventory levels maintained at existing facilities would potentially increase at the ECF, Explosives Application Laboratory (EAL), and Terminal

Table A.3–6. Projected Changes in Existing Facility Explosives Inventories (kg)

FACILITY NAME	MATERIAL BARE UNO ^a	BASE YEAR ^b	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
			5-YEAR	10-YEAR		
<i>Annular Core Research Reactor (DP configuration)</i>	1.2	0	0.5	0.5	0.5	0
<i>Annular Core Research Reactor (medical isotopes production configuration)</i>	1.2	0	0.5	0.5	0.5	0
<i>Explosive Components Facility</i>	1.1	130	150	150	150	100
<i>Explosive Components Facility</i>	1.2	20	30	30	30	15
<i>Explosive Components Facility</i>	1.3	23	30	30	30	20
<i>Explosive Components Facility</i>	1.4	2	3	3	3	1
<i>Explosives Application Laboratory</i>	1.1	327	327	327	490	219
<i>Explosives Application Laboratory</i>	1.2	65.5	65.5	65.5	98.25	44
<i>Explosives Application Laboratory</i>	1.3	2,140	2,140	2,140	3,210	1,430
<i>Explosives Application Laboratory</i>	1.4	2,700	2,700	2,700	4,500	1,800
<i>Gamma Irradiation Facility</i>	1.1	0	0	0	0.5	0
<i>New Gamma Irradiation Facility</i>	1.1	0	0.5	0.5	0.5	0
<i>Radioactive and Mixed Waste Management Facility</i>	1.2	1.57	0	0	0	1.57
<i>Radiographic Integrated Test Stand</i>	1.1	0	150	225	300	45
<i>Sandia Pulsed Reactor</i>	1.1	1	1	1	1	0
<i>Terminal Ballistics Complex</i>	1.1	19	20	20	25	19
<i>Terminal Ballistics Complex</i>	1.2	8	8	8	10	5
<i>Terminal Ballistics Complex</i>	1.3	20	20	20	25	15

Table A.3–6. Projected Changes in Existing Facility Explosives Inventories (kg) (concluded)

FACILITY NAME	MATERIAL BARE UNO ^a	BASE YEAR ^b	NO ACTION ALTERNATIVE		EXPANDED OPERATIONS ALTERNATIVE	REDUCED OPERATIONS ALTERNATIVE
			5-YEAR	10-YEAR		
<i>Terminal Ballistics Complex</i>	1.4	20	20	20	24	15
<i>Terminal Ballistics Complex</i>	1.1	0.01	1.44	1.44	10.37	0
<i>Thermal Treatment Facility</i>	1.3	0	0.1	0.1	165.7	0
<i>Thunder Range</i>	1.1	436	436	436	436	0
<i>Z-Machine</i>	1.1	0	1	1	1.5	0

Source: SNL/NM 1998a

kg: kilogram

^a United Nations Organization (UNO) classification system used to identify hazard class for explosives

^b The base year varies depending on information provided in the *Facilities and Safety Information Document* (FSID) (SNL/NM 1997b). Typically, the base year is 1996 or 1997, as appropriate.

Ballistics Complex, as indicated in Table A.3–6. These increases would generally be accommodated by the existing storage capacities at the affected facilities. In the event the increases exceed existing storage capacity for a particular facility, the excess material would be relocated through the explosives inventory system to another facility. Furthermore, during SNL/NM's Propellant, Explosive, and Pyrotechnics Reapplication Project, completed in FY 1995, SNL/NM substantially reduced its current overall explosives inventory. Therefore, the current site-wide explosives storage and handling capacities would be considered adequate to accommodate any increases under this alternative, and no additional regulatory requirements or security requirements would be necessary.

Reduced Operations Alternative

Under the Reduced Operations Alternative, the explosives inventory levels maintained at existing facilities would generally decrease or remain consistent with current levels. Furthermore, during SNL/NM's Propellant, Explosive, and Pyrotechnics Reapplication Project, completed in FY 1995, SNL/NM substantially reduced its current overall explosives inventory. Therefore, the current site-wide explosives storage and handling capacities would be considered adequate to accommodate any excess explosives under this alternative, and no additional regulatory requirements or security requirements would be necessary.

A.3.6.2 New Operations

No Action Alternative

Under the No Action Alternative, the explosives inventories at two new facilities, ACRR and RITS, would potentially increase as indicated in Table A.3–6. Currently, operation levels at the ACRR and RITS are increasing to normal production capacity. These increases were anticipated during the facility design and would, therefore, not be considered actual increases over normal inventory. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

Expanded Operations Alternative

Under the Expanded Operations Alternative, the explosives inventories at two new facilities, ACRR and RITS, would potentially increase as indicated in Table A.3–6. Operation levels at these facilities are increasing to full production capacity. These increases were anticipated during the facility design and would, therefore, not be considered actual increases under this alternative. Therefore, the current site-wide storage and handling capacities would be adequate, and no further regulatory requirements or security requirements would be necessary.

Reduced Operations Alternative

Under the Reduced Operations Alternative, operation levels at new facilities would decrease to minimum production capacity. Therefore, no additional storage and handling capacity, regulatory requirements, or security requirements would be necessary.

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