

## Table of Contents

Table of Contents .....	i
List of Figures .....	ii
List of Tables .....	iii
List of Acronyms .....	v
Chemicals and Units of Measure .....	x
Metric Conversion Chart and Metric Prefixes .....	xi

### Volume III - Part A

#### Chapter 1

<b>Introduction</b> .....	1-1
---------------------------	-----

1.1 Background .....	1-1
1.2 Organization .....	1-3

#### Chapter 2

<b>Summary of Major Issues Identified During the Comment Periods and Changes to the SPD Draft EIS</b> .....	2-1
---	-----

2.1 Summary of Major Issues Raised on the SPD Draft EIS During the Public Comment Period .....	2-1
2.2 Summary of Major Issues Raised on the <i>Supplement to the SPD Draft EIS</i> During the Public Comment Period .....	2-3
2.3 Changes to the SPD Draft EIS and the <i>Supplement</i> .....	2-4

#### Chapter 3

<b>Comment Documents and Responses on the SPD Draft EIS</b> .....	3-1
---	-----

### Volume III - Part B

#### Chapter 3

<b>Comment Documents and Responses on the SPD Draft EIS (continued)</b> .....	3-1027
---	--------

#### Chapter 4

<b>Comment Documents and Responses on the <i>Supplement</i></b> .....	4-1
---	-----

#### Appendix A

<b>Transcript of Public Meeting on Mixed-Oxide Fuel</b> .....	A-1
---	-----

## **List of Figures**

### **VOLUME III - PART A**

Figure 1-1. Dates and Locations of Public Hearings .....	1-2
Figure 1-2. Comment and Response Location Guide .....	1-4

## List of Tables

### VOLUME III - PART A

Table 1-1.	Hearing Attendance and Oral Comments .....	1-2
Table 1-2.	Document Submission Summary .....	1-2
Table 1-3.	Members of Congress and Federal Agency Commentors by State .....	1-5
Table 1-4.	State and Local Officials and Agencies and Private Organization Commentors by State .....	1-6
Table 1-5.	Individual Commentors by State .....	1-12
Table 1-6.	Multiple-Signatory Document Commentors by State .....	1-18
Table 1-7.	Public Hearing Attendees by Location .....	1-22
Table 1-8.	Organization and Individual Commentors as Part of a Campaign .....	1-38
Table 1-9.	Issue Categories .....	1-71
Table 1-10.	Federal Agency Commentors on the <i>Supplement</i> .....	1-76
Table 1-11.	Foreign Country Commentors on the <i>Supplement</i> .....	1-77
Table 1-12.	State and Local Officials and Agencies and Private Organization Commentors on the <i>Supplement</i> by State .....	1-78
Table 1-13.	Individual Commentors on the <i>Supplement</i> by State .....	1-80
Table 1-14.	Multiple-Signatory Document Commentors on the <i>Supplement</i> by State .....	1-81
Table 1-15.	Public Hearing Attendees on the <i>Supplement</i> .....	1-82
Table 1-16.	Issue Categories on the <i>Supplement</i> .....	1-84



## List of Acronyms

AEA	Atomic Energy Act of 1954	CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act
AECL	Atomic Energy of Canada Limited		
AED	aerodynamic equivalent diameter	CFA	Central Facilities Area
AIRFA	American Indian Religious Freedom Act	CFR	Code of Federal Regulations
ALARA	as low as is reasonably achievable	CPP	Chemical Processing Plant
		CWA	Clean Water Act of 1972, 1987
AMWTP	Advanced Mixed Waste Treatment Project	D&D	decontamination and decommissioning
ANL–W	Argonne National Laboratory–West	DBA	design basis accident
APSF	Actinide Packaging and Storage Facility	DCS	Duke Engineering & Services, COGEMA Inc., and Stone & Webster
AQCR	Air Quality Control Region	DNFSB	Defense Nuclear Facilities Safety Board
ARF	airborne release fraction		
ARIES	Advanced Recovery Integrated Extraction System	DOC	U.S. Department of Commerce
		DoD	U.S. Department of Defense
AVLIS	Atomic Vapor Laser Isotope Separation	DOE	U.S. Department of Energy
		DOL	U.S. Department of Labor
		DOT	U.S. Department of Transportation
BEA	Bureau of Economic Analysis		
BEIR V	Report V of the Committee on the Biological Effects of Ionizing Radiations	DR	damage ratio
		DU PEIS	<i>Final Programmatic Environmental Impact Statement for Alternative Strategies for Long-Term Management and Use of Depleted Uranium Hexafluoride</i>
BIO	Basis for Interim Operation		
BLM	Bureau of Land Management		
BNFL	British Nuclear Fuels		
BWR	boiling water reactor	DWPF	Defense Waste Processing Facility
CAA	Clean Air Act		
CAB	Citizens Advisory Board		
CANDU	Canadian Deuterium Uranium (reactors)	EA	environmental assessment
		EBR	Experimental Breeder Reactor (I or II)
CEQ	Council on Environmental Quality	EIS	environmental impact statement
		EPA	Environmental Protection

	Agency	HFEF	Hot Fuel Examination Facility
ES&H	environment, safety, and health	HHS	Department of Health and Human Services
ESTEEM	Education in Science, Technology, Energy, Engineering, and Math	HIGHWAY	(computer code for distances and populations along U.S. highways)
ETB	Engineering Test Bay	HLW	high-level waste
ETTP	East Tennessee Technology Park	HLWVF	high-level-waste vitrification facility
FAA	Federal Aviation Administration	HMIS	Hazardous Materials Information System
FDP	fluorinel dissolution process	HWTPF	Hazardous Waste Treatment and Processing Facility
FEMA	Federal Emergency Management Agency	HYDOX	hydride oxidation
FFCA	Federal Facility Compliance Agreement	IAEA	International Atomic Energy Agency
FFF	Uranium Fuel Fabrication Facility	ICPP	Idaho Chemical Processing Plant
FFTF	Fast Flux Test Facility	ICRP	International Commission on Radiological Protection
FI	field investigation	ID DHW	Idaho Department of Health and Welfare
FM	Farm-to-Market (road)	INEEL	Idaho National Engineering and Environmental Laboratory
FMF	Fuel Manufacturing Facility	INRAD	Intrinsic Radiation
FMEA	failure modes and effects analysis	INTEC	Idaho Nuclear Technology and Engineering Center
FMEF	Fuels and Materials Examination Facility	IPE	Individual Plant Examination
FONSI	finding of no significant impact	ISC	Industrial Source Complex Model
FPF	Fuel Processing Facility	ISC3	Industrial Source Complex Model, Version 3
FPPA	Farmland Protection Policy Act	ISCST3	Industrial Source Complex Model, Short-Term, Version 3
FR	Federal Register	ISLOCA	interfacing systems
GAO	General Accounting Office		loss-of-coolant accident
GDP	gaseous diffusion plant	ITP	In-Tank Precipitation Process
GE	General Electric Company		
GENII	Generation II, Hanford environmental radiation dosimetry software system		
GPS	global positioning satellite		
HE	high explosive		
HEPA	high-efficiency particulate air (filter)		
HEU	highly enriched uranium	LANL	Los Alamos National Laboratory

LCF	latent cancer fatality	NOI	Notice of Intent
LDR	Land Disposal Restrictions	NPDES	National Pollutant Discharge Elimination System
LEU	low-enriched uranium		
LLNL	Lawrence Livermore National Laboratory	NPH	natural phenomena hazard
		NPS	National Park Service
LLW	low-level waste	NRC	U.S. Nuclear Regulatory Commission
LOCA	loss-of-coolant accident		
LPF	leak path factor	NRU	National Research Universal
LWR	light water reactor	NTS	Nevada Test Site
		NWCF	New Waste Calcining Facility
M&H	Mason & Hanger Corporation	NWPA	Nuclear Waste Policy Act
MACCS2	Melcor Accident Consequence Code System (computer code)	NWS	National Weather Service
MAR	material at risk	ORIGEN	ORNL Isotope Generation and Depletion Code
MD	Office of Fissile Materials Disposition		
		ORNL	Oak Ridge National Laboratory
MEI	maximally exposed individual	ORR	Oak Ridge Reservation
MIMAS	Micronized Master	OSHA	Occupational Safety and Health Administration
MMI	Modified Mercalli Intensity		
MOX	mixed oxide		
		PBF	Power Burst Facility
		PEIS	programmatic environmental impact statement
NAAQS	National Ambient Air Quality Standards		
		PFP	Plutonium Finishing Plant
NAGPRA	Native American Graves Protection and Repatriation Act	PIE	postirradiation examination
		PM <sub>2.5</sub>	particulate matter with an aerodynamic diameter less than or equal to 2.5 microns
NAS	National Academy of Science		
NCRP	National Council on Radiation Protection and Measurements	PM <sub>10</sub>	particulate matter with an aerodynamic diameter less than or equal to 10 microns
NDA	nondestructive analysis		
NEPA	National Environmental Policy Act of 1969	PNNL	Pacific Northwest National Laboratory
NESHAPs	National Emissions Standards for Hazardous Air Pollutants		
		PRA	probabilistic risk assessment
NIOSH	National Institute of Occupational Safety and Health	PSD	prevention of significant deterioration
NOA	Notice of Availability		
		PUREX	Plutonium-Uranium Extraction (Facility)
NOAA	National Oceanic and Atmospheric Administration	PWR	pressurized water reactor

R&D	research and development		Control
RADTRAN 4	(computer code: risks and consequences of radiological materials transport)	SCE&G	South Carolina Electric & Gas Company
RANT	Radioactive Assay and Nondestructive Test	SCSHPO	South Carolina State Historic Preservation Officer
RAMROD	Radioactive Materials Research, Operations and Demonstration	SDWA	Safe Drinking Water Act, as amended
RCRA	Resource Conservation and Recovery Act, as amended	SEIS	supplemental environmental impact statement
REA	regional economic area	SHPO	State Historic Preservation Officer
RF	respirable fraction	SI	sealed insert
RfC	reference concentration	SMC	Specific Manufacturing Complex
RfD	reference dose	SNF	spent nuclear fuel
RFETS	Rocky Flats Environmental Technology Site	SNM	special nuclear material
RFP	Request for Proposal	SPD	surplus plutonium disposition
RIA	Reactivity Insertion Accidents	SPD EIS	<i>Surplus Plutonium Disposition Environmental Impact Statement</i>
RIMS II	Regional Input-Output Modeling System II (computer code)	SPERT	Special Power Excursion Reactor Test
RISKIND	(computer code: risks and consequences of radiological materials transport)	SRS	Savannah River Site
ROD	Record of Decision	SSM PEIS	<i>Final Programmatic Environmental Impact Statement for Stockpile Stewardship and Management</i>
ROI	region of influence		
RMF	Radiation Measurements Facility	SST/SGT	safe, secure trailer/SafeGuards
RWMC	Radioactive Waste Management Complex	SWMU	Transport solid waste management unit
		SWP 1	Service Waste Percolation Pond 1
S/A	Similarity of Appearance (provision of Endangered Species Act)	TA	Technical Area
		TCE	trichloroethylene
SAR	safety analysis report	TNRCC	Texas Natural Resource Conservation Commission
SARA	Superfund Amendments and Reauthorization Act of 1986		
		TPBAR-LTA	tritium-producing burnable absorber rod lead test assembly
SCDHEC	South Carolina Department of Health and Environmental	TRA	technical risk assessment

TRANSCOM	transportation tracking and communications system	WNP-2	Washington Nuclear Plant-2
TRU	transuranic	WPPSS	Washington Public Power Supply System
TRUPACT	TRU waste package transporter	WROC	Waste Reduction Operations Complex
TSCA	Toxic Substances Control Act		
TSP	total suspended particulates	WSRC	Westinghouse Savannah River Company
TVA	Tennessee Valley Authority		
TWRS	tank waste remediation system		
TWRS EIS	<i>Tank Waste Remediation System Final Environmental Impact Statement</i>	ZPPR	Zero Power Physics Reactor
UC	Regents of the University of California		
UFSAR	updated final safety analysis report		
USACE	U.S. Army Corps of Engineers		
USC	United States Code		
USEC	United States Enrichment Corporation		
USFWS	U.S. Fish and Wildlife Service		
UV	ultraviolet		
VOC	volatile organic compounds		
VORTAC	very high frequency omnidirectional range/tactical air navigation (facility)		
VRM	Visual Resource Management		
WAG 3	Waste Area Grouping 3		
WERF	Waste Experimental Reduction Facility		
WIPP	Waste Isolation Pilot Plant		
WM PEIS	<i>Final Waste Management Programmatic Environmental Impact Statement for Managing Treatment, Storage, and Disposal of Radioactive and Hazardous Waste</i>		
WNP-1	Washington Nuclear Plant-1		

## Chemicals and Units of Measure

°C	degrees Celsius (Centigrade)	min	minute
°F	degrees Fahrenheit	mph	miles per hour
μCi	microcurie	mrem	millirem
μg	microgram	MTHM	metric tons of heavy metal
μm	micrometer (micron)	MVA	megavolt-ampere
46°26'07"	46 degrees, 26 minutes, 7 seconds	MW	megawatt
Ci	curie	MWe	megawatt electric
cm	centimeter	MWh	megawatt-hour
CO	carbon monoxide	N <sub>2</sub>	nitrogen
CO <sub>2</sub>	carbon dioxide	nCi	nanocurie
dB	decibel	NO <sub>2</sub>	nitrogen dioxide
dba	decibel, A-weighted	pCi	picocurie
DUF <sub>6</sub>	depleted uranium hexafluoride	pcm/F	percent mille/per degree Fahrenheit
eH	oxidation reduction potential	pH	hydrogen ion concentration
ft	foot	PM <sub>2.5</sub>	particulate matter less than or equal to 2.5 μm in diameter
ft <sup>2</sup>	square foot	PM <sub>10</sub>	particulate matter less than or equal to 10 μm in diameter
ft <sup>3</sup>	cubic foot	ppm	parts per million
g	gram	PuO <sub>2</sub>	plutonium dioxide
g	gravitational acceleration	rad	radiation absorbed dose
gal	gallon	rem	roentgen equivalent man
GWD/t	gigawatt days (per ton)	s	second
ha	hectare	SO <sub>2</sub>	sulfur dioxide
hr	hour (in compound units)	t	metric ton
in	inch	ton	short ton
kg	kilogram	UF <sub>6</sub>	uranium hexafluoride
km	kilometer	UO <sub>2</sub>	uranium dioxide
km <sup>2</sup>	square kilometers	yd	yard
kV	kilovolt	yd <sup>3</sup>	cubic yard
l	liter	yr	year (in compound units)
lb	pound	wt %	weight percent
m	meter		
m <sup>2</sup>	square meter		
m <sup>3</sup>	cubic meter		
mg	milligram		
mi	mile		

### Metric Conversion Chart

To Convert Into Metric			To Convert Out of Metric		
If You Know	Multiply By	To Get	If You Know	Multiply By	To Get
<b>Length</b>					
inches	2.54	centimeters	centimeters	0.3937	inches
feet	30.48	centimeters	centimeters	0.0328	feet
feet	0.3048	meters	meters	3.281	feet
yards	0.9144	meters	meters	1.0936	yards
miles	1.60934	kilometers	kilometers	0.6214	miles
<b>Area</b>					
sq. inches	6.4516	sq. centimeters	sq. centimeters	0.155	sq. inches
sq. feet	0.092903	sq. meters	sq. meters	10.7639	sq. feet
sq. yards	0.8361	sq. meters	sq. meters	1.196	sq. yards
acres	0.40469	hectares	hectares	2.471	acres
sq. miles	2.58999	sq. kilometers	sq. kilometers	0.3861	sq. miles
<b>Volume</b>					
fluid ounces	29.574	milliliters	milliliters	0.0338	fluid ounces
gallons	3.7854	liters	liters	0.26417	gallons
cubic feet	0.028317	cubic meters	cubic meters	35.315	cubic feet
cubic yards	0.76455	cubic meters	cubic meters	1.308	cubic yards
<b>Weight</b>					
ounces	28.3495	grams	grams	0.03527	ounces
pounds	0.45360	kilograms	kilograms	2.2046	pounds
short tons	0.90718	metric tons	metric tons	1.1023	short tons
<b>Temperature</b>					
Fahrenheit	Subtract 32 then multiply by 5/9ths	Celsius	Celsius	Multiply by 9/5ths, then add 32	Fahrenheit

### Metric Prefixes

Prefix	Symbol	Multiplication Factor
exa-	E	1 000 000 000 000 000 000 = 10 <sup>18</sup>
peta-	P	1 000 000 000 000 000 = 10 <sup>15</sup>
tera-	T	1 000 000 000 000 = 10 <sup>12</sup>
giga-	G	1 000 000 000 = 10 <sup>9</sup>
mega-	M	1 000 000 = 10 <sup>6</sup>
kilo-	k	1 000 = 10 <sup>3</sup>
hecto-	h	100 = 10 <sup>2</sup>
deka-	da	10 = 10 <sup>1</sup>
deci-	d	0.1 = 10 <sup>-1</sup>
centi-	c	0.01 = 10 <sup>-2</sup>
milli-	m	0.001 = 10 <sup>-3</sup>
micro-	μ	0.000 001 = 10 <sup>-6</sup>
nano-	n	0.000 000 001 = 10 <sup>-9</sup>
pico-	p	0.000 000 000 001 = 10 <sup>-12</sup>
femto-	f	0.000 000 000 000 001 = 10 <sup>-15</sup>
atto-	a	0.000 000 000 000 000 001 = 10 <sup>-18</sup>